



**Part Number: 200684**

**Toyota RAV4 (SUV) (XA5)**

**12/2018 -**

**Step 1 Remove bumper**

- A) Remove 4 clips in wheel arch
- B) Remove 4 screws 8 and 10 mm in same area
- C) Remove 2 clips on lower side of bumper
- D) Remove wheel arch molding
- E) Remove clip under molding
- F) Remove plastic plate by tail lamp with trim removal tool
- G) Remove screw behind panel that attaches bumper to car
- H) Remove screw that is on the lower corner of trunk line also attaches bumper to car
- I) Remove the bumper and disconnect wire harness connector

**Step 2 - 3 Crash beam**

- A) Remove 6 bolts with 14mm socket
- B) Remove crash beam
- C) Put bolts back in place

**Step 4 - 5 Bracket**

- A) Remove bracket using 17mm socket
- B) Put bolts back in place

**Step 6 - 10 Side plates**

- A) Remove hole coverings
- B) Install side brackets using supplied hardware (do not tighten all the way down yet)

**Step 11 - 12**

- A) Attach towbar to side brackets using included hardware
- B) Tighten down to specification 117 Nm

**Step 13 Side plates screws**

- A) Tighten down side plate screw to specification 87 Nm

Step 14 Cutout

- A) Make cutout in bumper using tool of choice (Dremel, oscillating tool, etc.) and diagram provided

Step 15-16 Socket plate

- A) Assemble socket plate as shown in pictures and tighten to specifications provided

Step 17 Bumper reattach

- A) Reattach bumper in the reverse order it was taken off