



HITCH, 2" Receiver, Toyota Tundra

INSTALLATION INSTRUCTIONS

READ ALL WARNINGS AND INSTRUCTIONS THOROUGHLY BEFORE INSTALLATION

⚠ WARNING: The manufacturer of your vehicle may specify towing capacities lower than the capacities noted below. Never exceed the vehicle manufacturer's recommended towing capacity. Consult your vehicle's owner's manual for the manufacturer's recommended towing capacity for your specific vehicle.

⚠ WARNING: Failure to adhere to the exact torque specifications noted in these installation instructions can result in property damage and/or bodily injury. Failure to follow all specifications and instructions will void the hitch warranty.

NOTICE:

Always use proper tools and safety equipment to ensure a safe and quality installation. Inspection of the trailer hitch should be performed before and after each use to ensure all mounting hardware is tight and related hitch components are secure.

LEVEL OF DIFFICULTY: Easy

Installation difficulty levels are based on the time and effort required. They will vary depending on the installer's expertise. Vehicle condition could be a factor in the level of difficulty for a proper installation.

WEIGHT CARRYING CAPACITY	
Gross Trailer Weight (GTWR)	12,000 LBS
Tongue Weight (TW)	1,200 LBS

WEIGHT DISTRIBUTING CAPACITY	
Gross Trailer Weight (GTWR)	12,000 LBS
Tongue Weight (TW)	1,200 LBS

TOOLS REQUIRED			
SAFETY GLASSES	RATCHET	TORQUE WRENCH	22mm SOCKET
22mm WRENCH	BLUE THREAD LOCKER		

INSTALLATION:

1. Locate and remove the rear-most flanged hex bolt securing the rear bumper to the frame rail on both sides of the vehicle. Partially reinstall these hex bolts from the outside of the vehicle toward the center to temporarily hold the rear bumper in position. Set washers and nuts aside for reinstallation.
2. Remove the remaining four flanged hex bolts, two on each side, securing the rear bumper to the frame rails and set aside for reinstallation.
3. Lift hitch into position inside of the frame rails and the bumper mounting brackets.
4. Secure hitch and rear bumper in position by installing the four forward-most hex bolts, two on each side, noting the correct orientation in the following illustration.

The hex bolts on the driver's side of the vehicle will install from the outside of the vehicle toward the center. The hex bolts on the passenger side will install from the center of the vehicle toward the outside. The driver's side intentionally differs from the original OEM orientation.

Continued on opposite side

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5. After applying blue thread locker to the hex bolt threads, install the four corresponding washers and nuts.
6. Remove the partially installed hex bolt on the passengers side and reinstall in the correct orientation, from the center of the vehicle toward the outside. Apply blue thread locker to the hex bolt threads and install the remaining washers and nuts for the two rear-most hex bolts.
6. Torque all hardware to 146 ft-lb with a properly calibrated torque wrench, 22mm socket and 22mm wrench.

