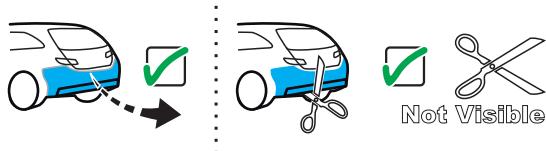




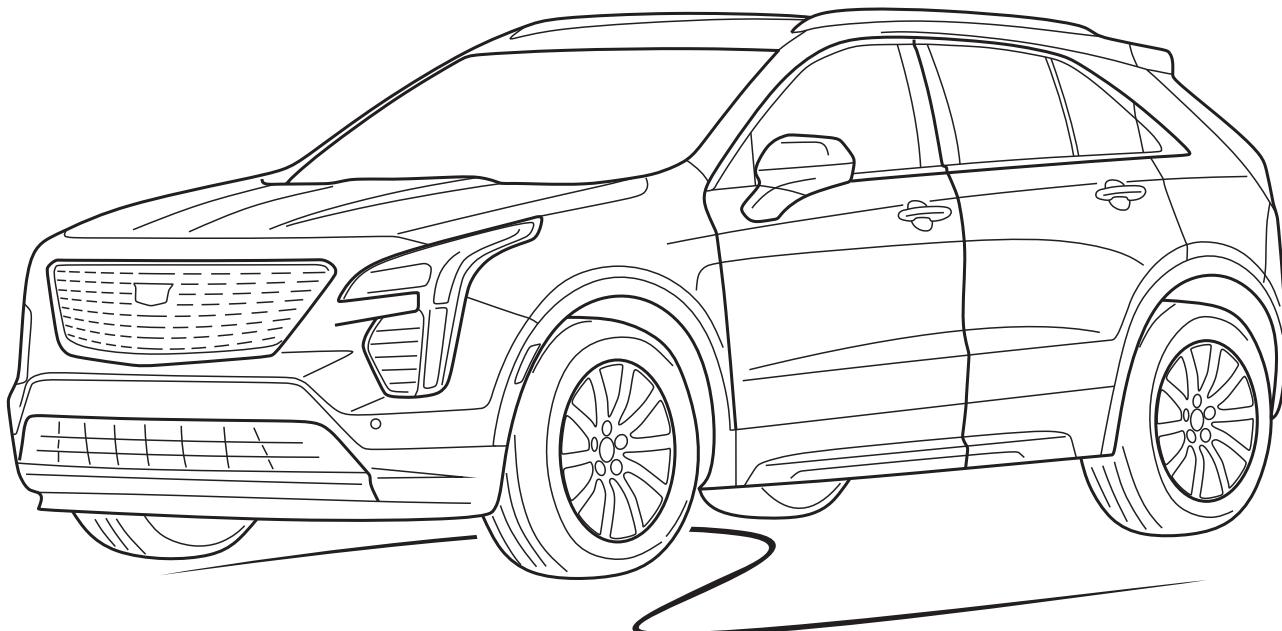
Part Number: 200916

Cadillac XT4

2020 -



Not Visible



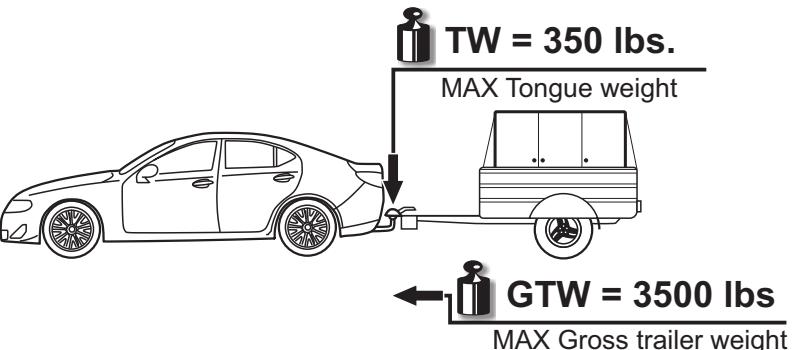
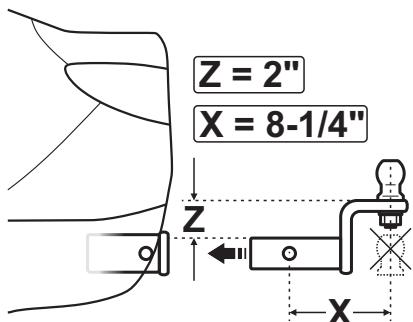
Check our webpage for the latest and a full-color copy of this fitting instruction.

[www.oris-automotive.com/en/](http://www.oris-automotive.com/en/)

Version: 02  
Date: 08-05-2025



## THESE INSTRUCTIONS MUST BE GIVEN TO THE END USER



Never exceed the vehicle or the hitch manufacturer's recommended towing capacity and tongue weight.



### IMPORTANT SAFETY NOTICE FOR HITCH INSTALLERS AND CUSTOMERS

Read all installation, operating and safety instructions along with all labels before installing or using this product. Failure to comply with the safety information could result in serious injury or death.



[www.oris-automotive.com/en/safety/](http://www.oris-automotive.com/en/safety/)



**WARNING:** This product can expose you to chemicals including carbon black, which is known to the State of California to cause cancer.  
For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



**WARNING:** Do not perform any installation or towing procedures without fully understanding the correct tools and actions for all steps.  
Call for support if needed.

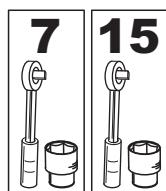


[www.oris-automotive.com/en/acps-automotive-aftermarket-worldwide/](http://www.oris-automotive.com/en/acps-automotive-aftermarket-worldwide/)

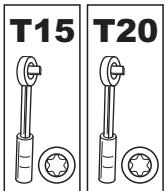
## Legend / Légende / Leyenda

<b>US</b> Attention	<b>US</b> Incorrect	<b>US</b> Correct	<b>US</b> Inspect	<b>US</b> In both sides	<b>US</b> Manually
<b>F</b> Attention	<b>F</b> Incorrect	<b>F</b> Correct	<b>F</b> Examiner	<b>F</b> Tous les deux côtés	<b>F</b> À la main
<b>E</b> Atención	<b>E</b> Incorrecto	<b>E</b> Correcto	<b>E</b> Revisar	<b>E</b> En ambos lados	<b>E</b> A mano
<b>US</b> Only 2 persons may carry out	<b>US</b> Remove			<b>US</b> Location/Position Arrow	<b>US</b> Movement Arrow
<b>F</b> Toujours s'y mettre de deux	<b>F</b> Rebouter			<b>F</b> Flèche de Position	<b>F</b> Flèche de mouvement
<b>E</b> Operación que requiere dos personas	<b>E</b> Tratamiento de residuos			<b>E</b> Flecha de posición	<b>E</b> Flecha de movimiento
<b>US</b> Protect it against corrosion				<b>US</b> Electrical connection	
<b>F</b> Protéger contre la corrosion				<b>F</b> Connexion électrique	
<b>E</b> Proteger contra la corrosión				<b>E</b> Conexión eléctrica	

## Tools Required / Outils requis / Herramientas requeridas



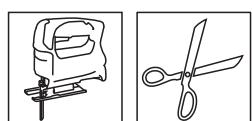
RATCHET  
WITH  
SOCKET



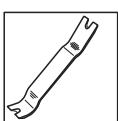
TORX



TORQUE WRENCH  
WITH SOCKET 10, 17, 19



CUTTING  
TOOL



PLASTIC  
PRY

## Safety / Sécurité / Seguridad

Should be worn at all times  
while installing this product.

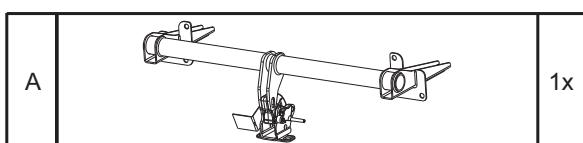
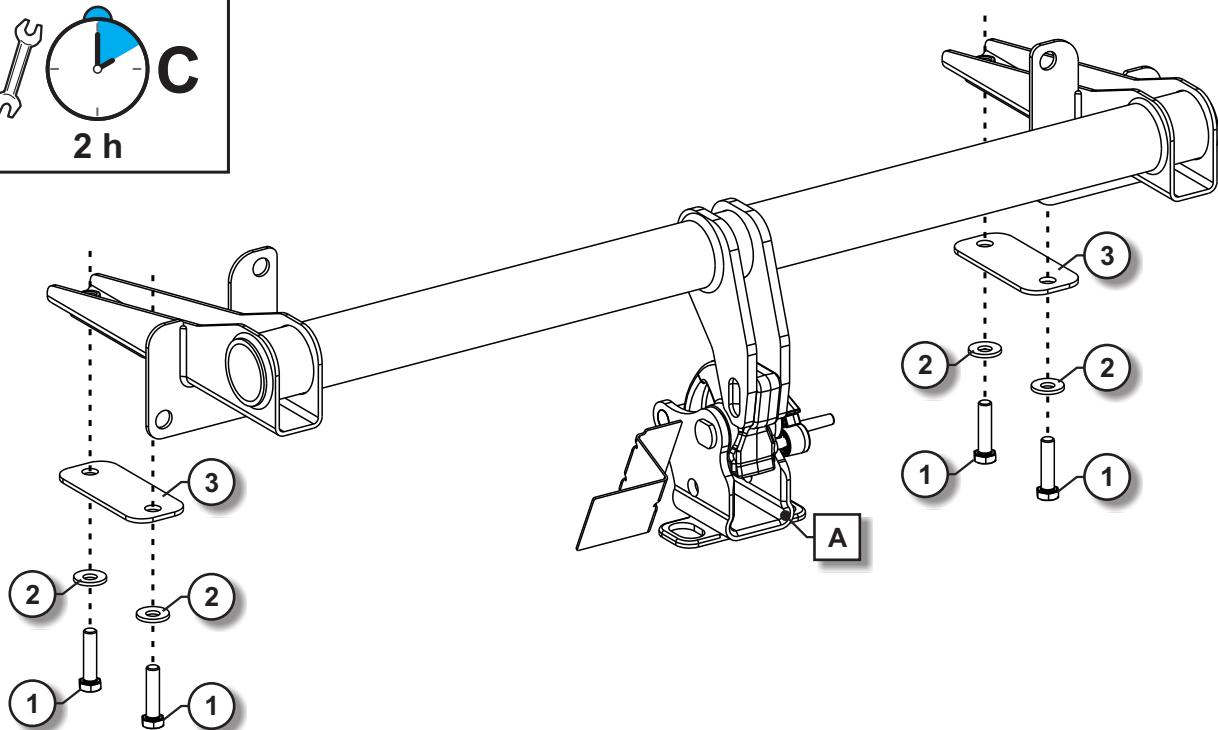
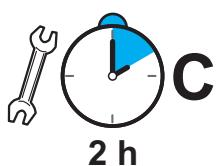
Il doit être porté en permanence  
lors de l'installation de ce produit.

Debe llevarse en todo momento  
mientras se instala este producto.

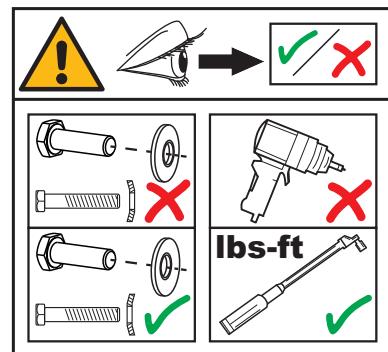


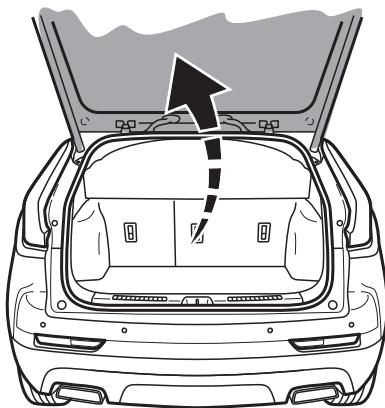
# Assembly / Assemblage / Montaje

## Mounting time

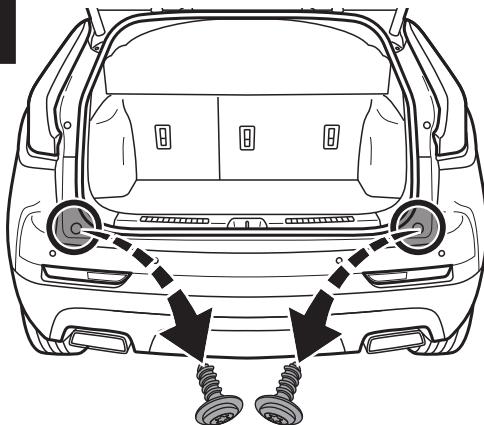


1		M12x50	10.9	4x	86 lbs·ft
2		M12		4x	
3				2x	

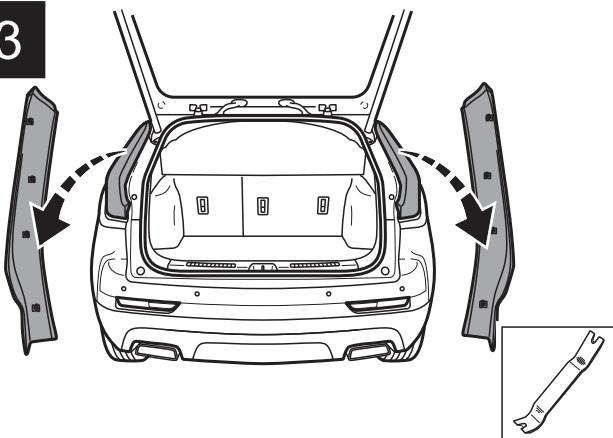


**1**

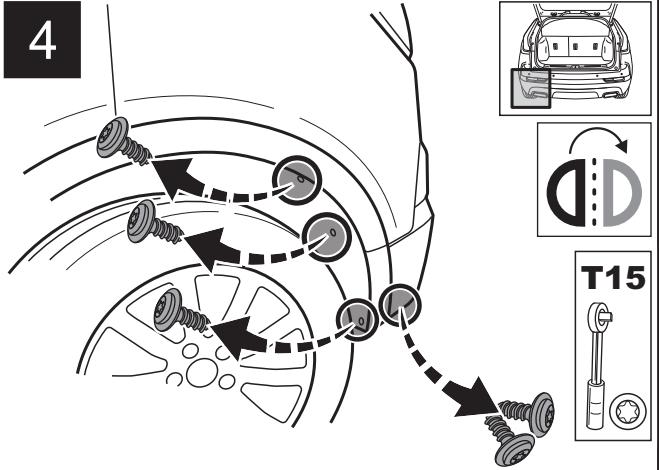
**A.** Open the trunk door

**2**

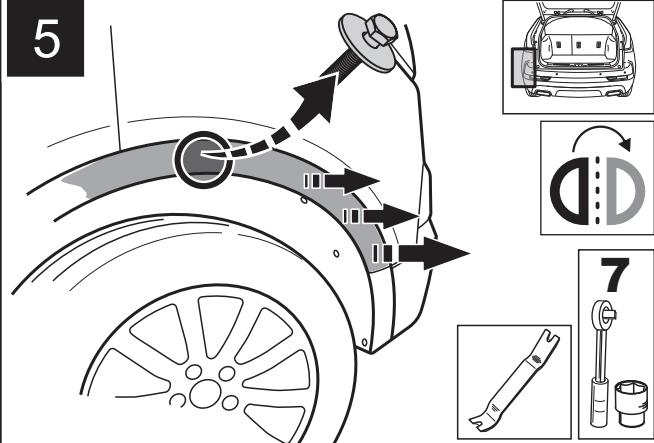
**A.** Remove 2 T20 screws from each side of the car

**3**

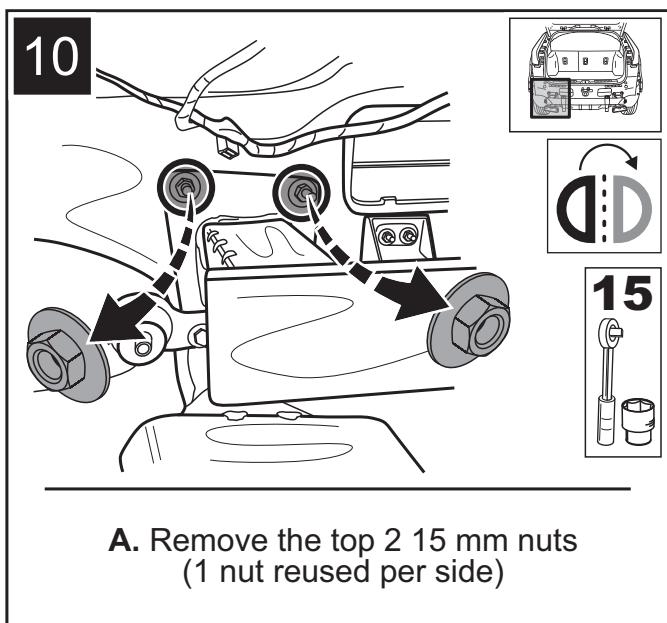
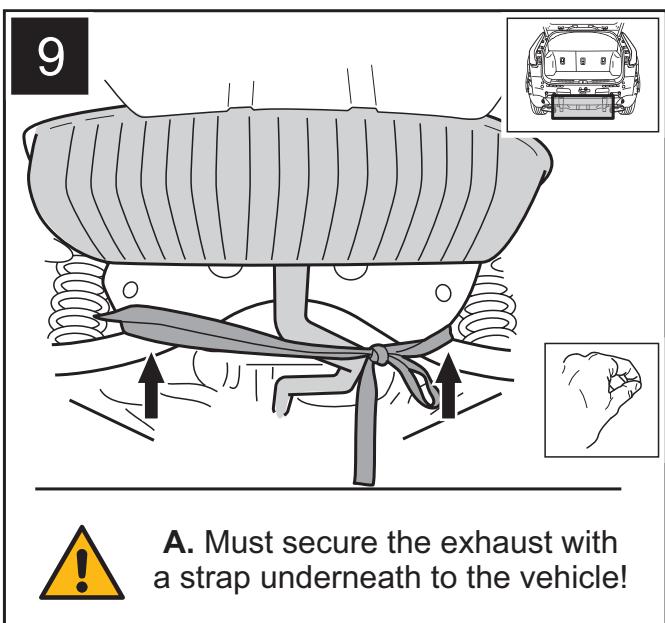
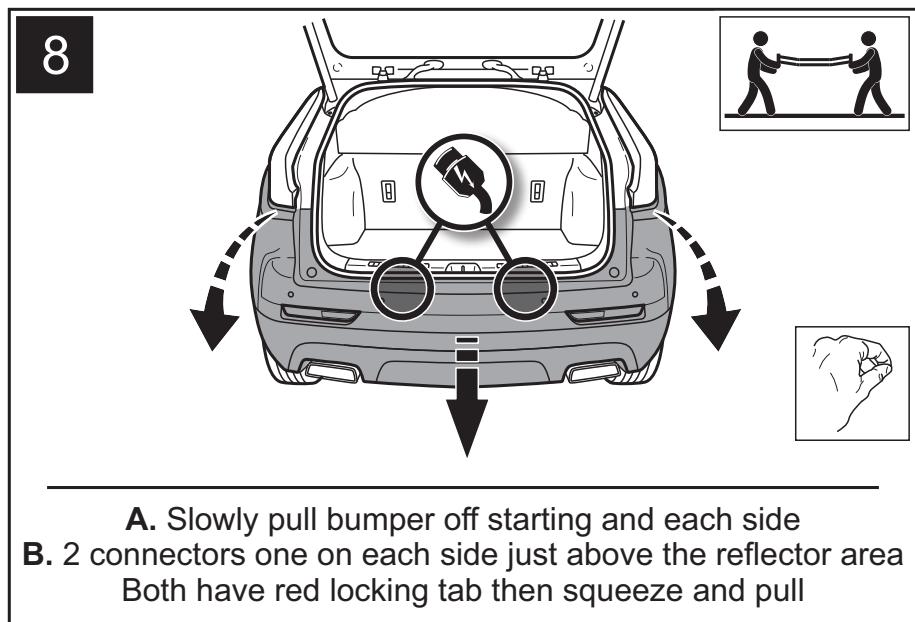
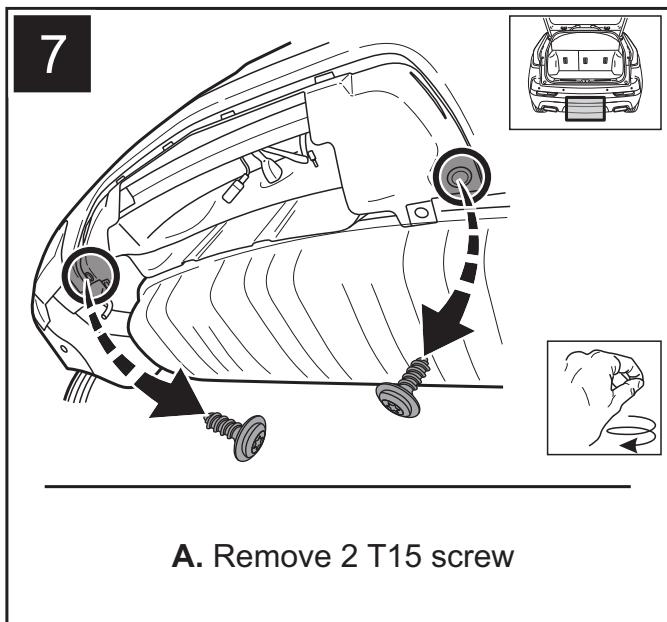
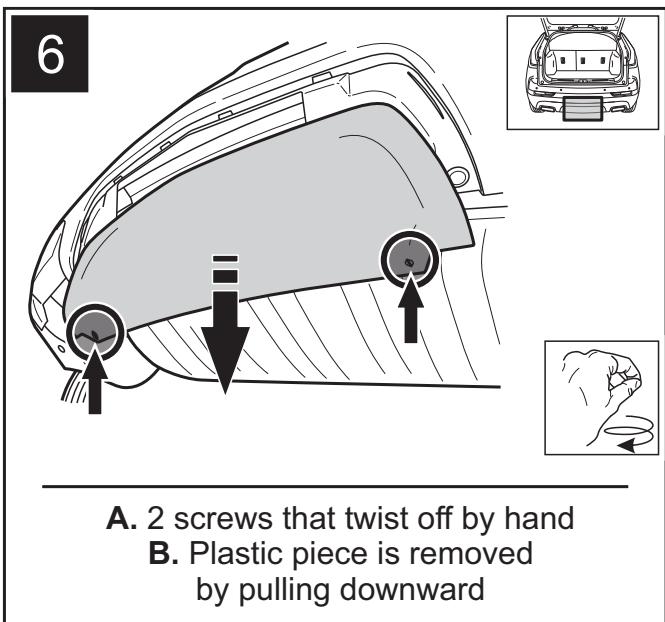
**A.** Use pry tool to remove the plastic cover (remove 4 metal tabs)

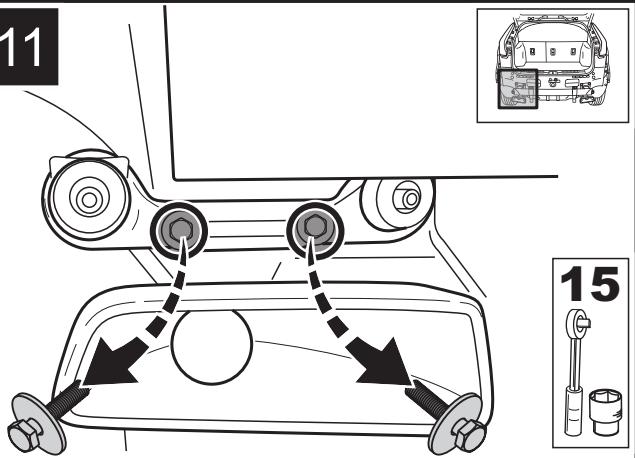
**4**

**A.** Remove 3 T15 screws from the wheel liner  
**B.** Remove 2 T15 screws under bottom of the bumper

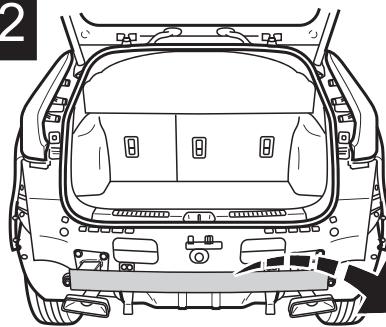
**5**

**A.** Pull back wheel arch liner (use pry tool)  
**B.** Remove the bolt with 7 mm socket

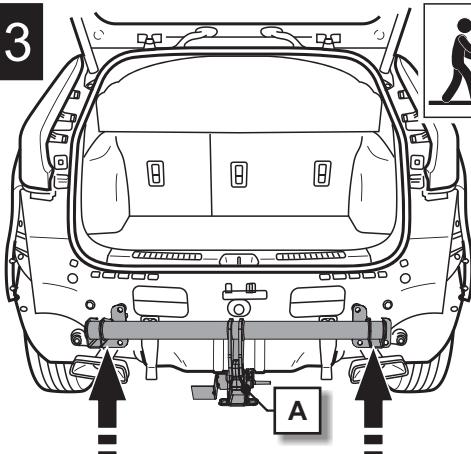


**11**

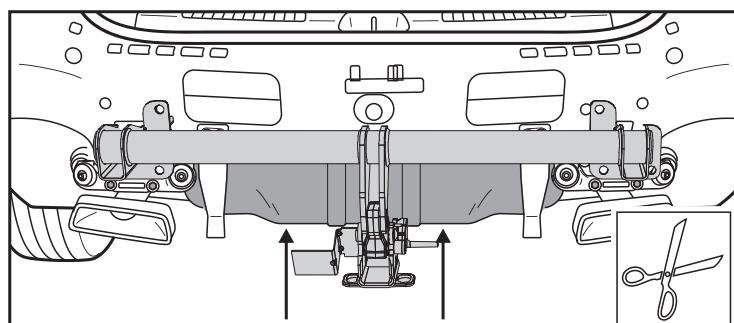
**A.** Remove the bottom 2 15 mm bolts  
(Save the bolts.)

**12**

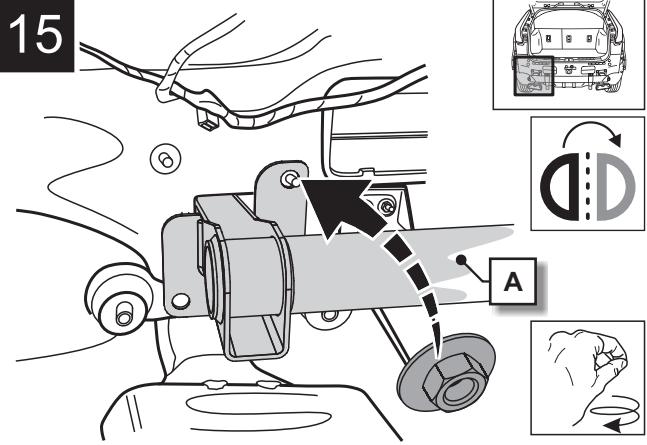
**A.** Remove the crash beam and scrap it

**13**

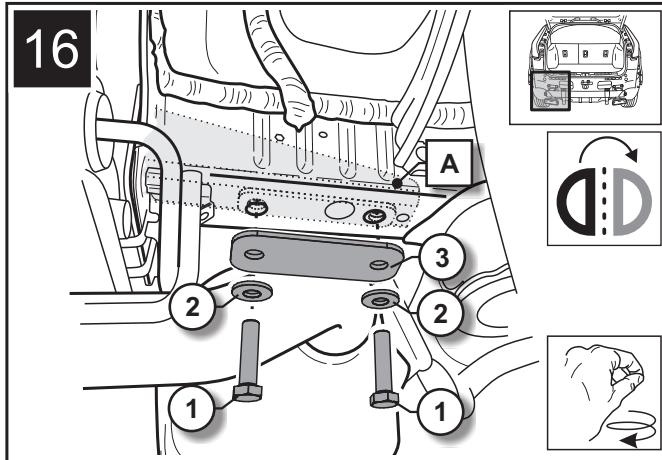
**A.** Install the tow bar

**14**

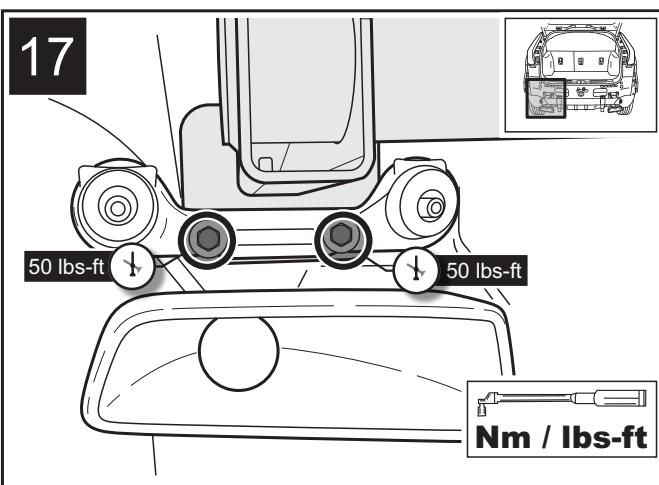
**A.** Push heatshield towards the front of the car.  
(If heatshield doesn't not move forward enough you can  
make a small cut 1-2 inches along the line as shown)



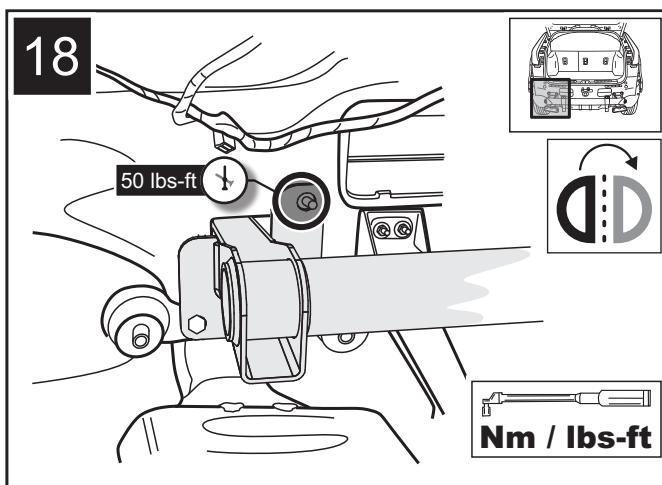
A. Use one nut from each to hand tight tow bar to vehicle



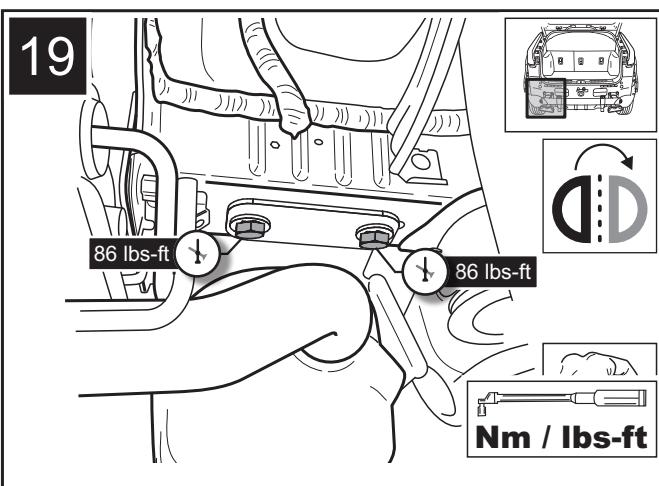
A. Put the plate, washers and bolts as shown in picture  
(Do not tighten all the way down yet)



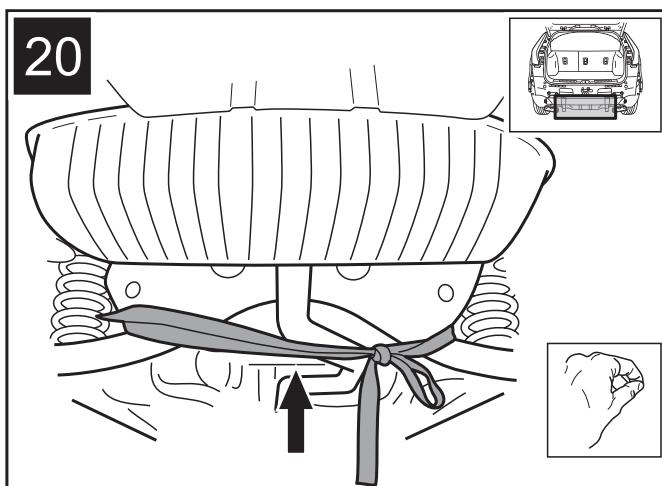
A. Tighten the bolts with 50 lbs-ft torque.



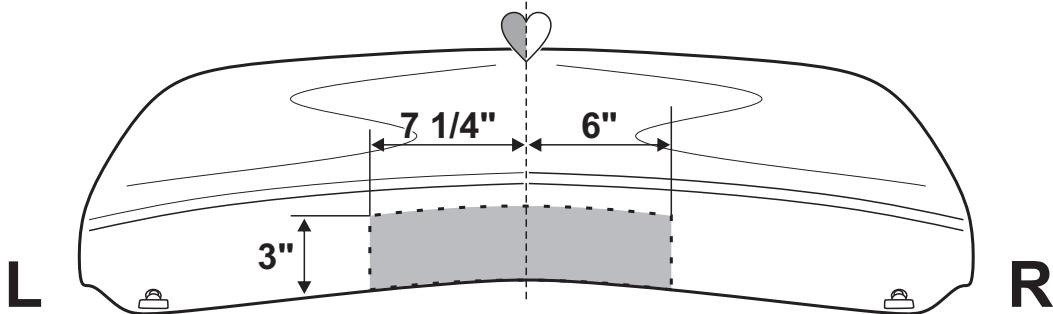
A. Tighten the nut with 50 lbs-ft torque.



A. Tighten the bolts with 86 lbs-ft torque.



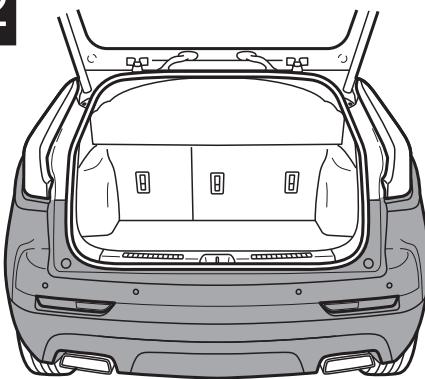
A. Now the strap is no longer necessary.  
You can take off the vehicle!

**21**

**! When making the cutout, please make sure to have enough clearance to operate hitch functions properly. This cutout is a guide, as some vehicle models will have slightly different build options.**



**A.** Make a cut out on plastic piece using tool of choice (Dremel, oscillating tool, etc.) and diagram provided. (The front edge needs to follow the curve of the panel /approximately 3 in/. You can also trim more after if needed, don't over cut on the first attempt. Do not cut above the horizontal plane of the bottom.)

**22**

**7 → 1**

**A.** Reattach the bumper and all removed parts in the reverse order it was taken off from step 7 to step 1.







## HELPLINE



[www.oris-automotive.com/en/acps-automotive-aftermarket-worldwide](http://www.oris-automotive.com/en/acps-automotive-aftermarket-worldwide)

